

Date: Tuesday, 07/04/2009 3:23:11 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER BLADE SUPPORT ASSY
Job Number	: 47062		
Estimate Number	: 13471		
P.O. Number	:	Part Number	: PB674300175
This Issue	: 07/04/2009 S.O. No. :	Drawing Number	: B6743001 P.11
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 07/04/2009 Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 45010	Material	:
Written By	:	Due Date	: 20/04/2009 Qty: 2 Um: Each
Checked & Approved By	: <u>MF 09-04-08</u>		
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001167	Long Side Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Long Side Plate

batch: B41561 = 4x09.04.15

2.0	PB6743001169	Long Support Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Long Support Plate

batch: B41562 = 2xsp 09.04.15

3.0	PB6743001171	Mounting Plate
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Mounting Plate

batch: B41563 = 12xsp 09.04.15

4.0	D34501	Reinforcement Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Reinforcement Plate

batch: B41554 = 2xsp 09.04.15

5.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: Weld assembly as per dwg PB67-43001

sp 09.04.16(2x)

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Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 47062

Part Number: PB674300175

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

① 09-04-16 ②

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

8 09/04/16 (X2)

8.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

M18144

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 8:30 AM

OVEN TEMPERATURE: 320°F

FINISH TIME: 9:00 AM

9 09-04-17 (X2)

9.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 09/04/17 ②

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9/4/17

24

SCF

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

11 09/04/17 ②

Job Completion



MF 09-04-18

